Technical Bulletin

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Subject: Fitting Torque Non-Metallic Valves

The non-metallic materials for valve assemblies such as the MV-1, MV-2 and TC-7 require significantly less torque (approximately 50%) to properly seal fittings than comparable metal die cast bodies.

The use of excess torque will fracture non-metallic bodies. It is recommended that a maximum torque of 10 FOOT POUNDS should not be exceeded. Torque information is noted on non-metallic bodies.

Please pass this information on to your or your customer's service facility.

